


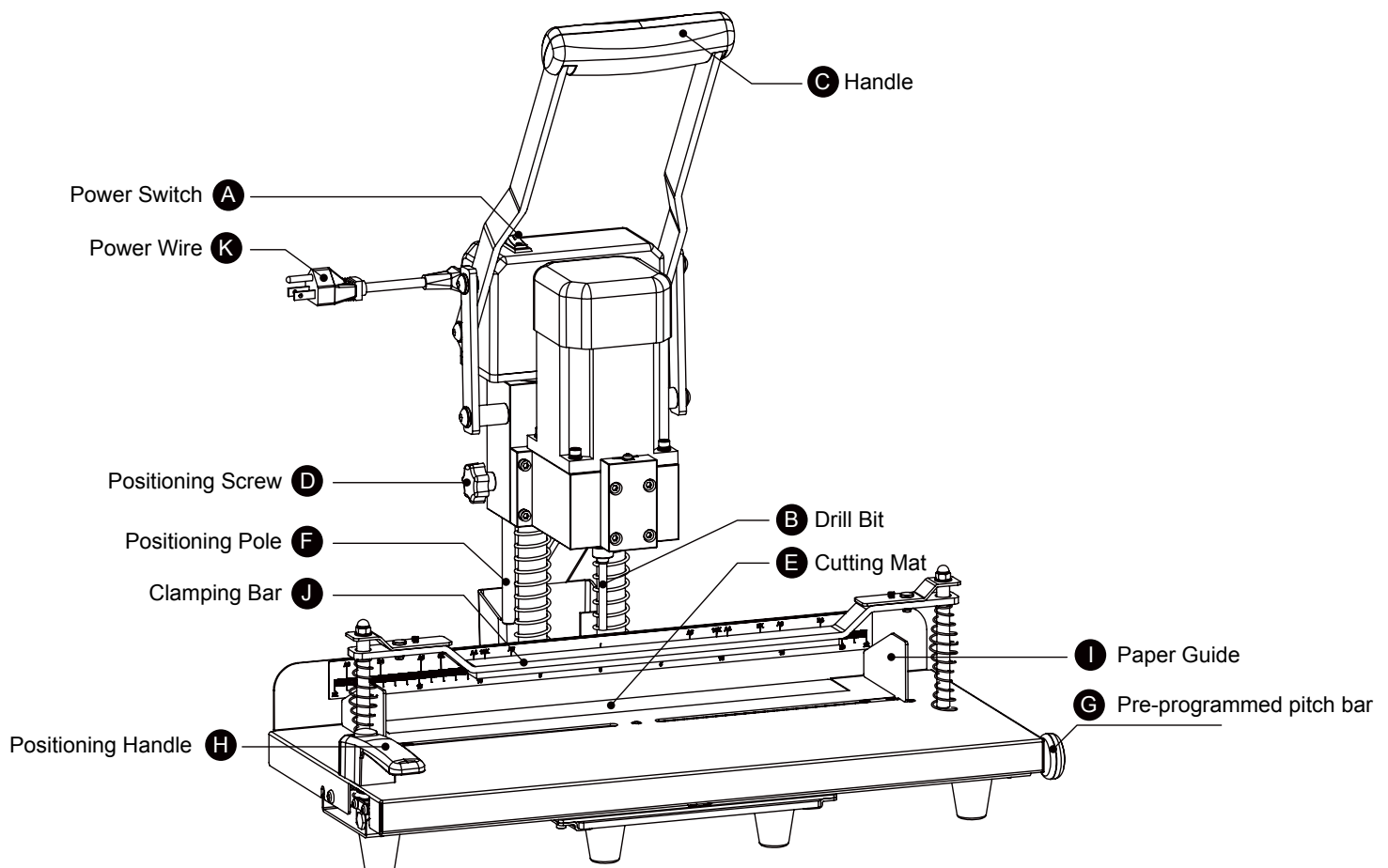


# Important Instructions of Electric Heavy Duty One-Hole Drill machine:

1. Please do not put on the place of insecurity inclined to avoid fall injuries.
2. Please do not put your hands or objects near the punch pins once machine connected to the power supply.
3. Do not touch hollow pin(s) immediately after finish drilling within 15 minutes as the pin will be very hot.
4. Do not put your hands closed to paper guard while operate the machine.
5. Do not re-punch or partially punch holes.
6. When use this machine for long time without taking a break, it will power off automatically to protect machine, or engine will overheat. Please stop using it more than 15 minutes before turning on again.
7. Design for use on Standard Paper Only. Do not use for punching special papers such as board, vinyl covered or cloth covered paper, nor materials other than paper. Misuse will result in damage to your DRILL MACHINE.
8. Please shut down the machine while you leave work.
9. Please use a separate socket with standard voltages. Do not use an extension cord and multi-joint socket to avoid risk of fire or electrical conductivity.
10. Shut off the power before starting the normal maintenance, service, adjustment, or repairing. And, please enquire/contact your dealer for any problem of this machine.
11.  The machine is available for adult use only. Please be sure to put machine at the place where the child is not easy to obtain.

## Identify the Parts

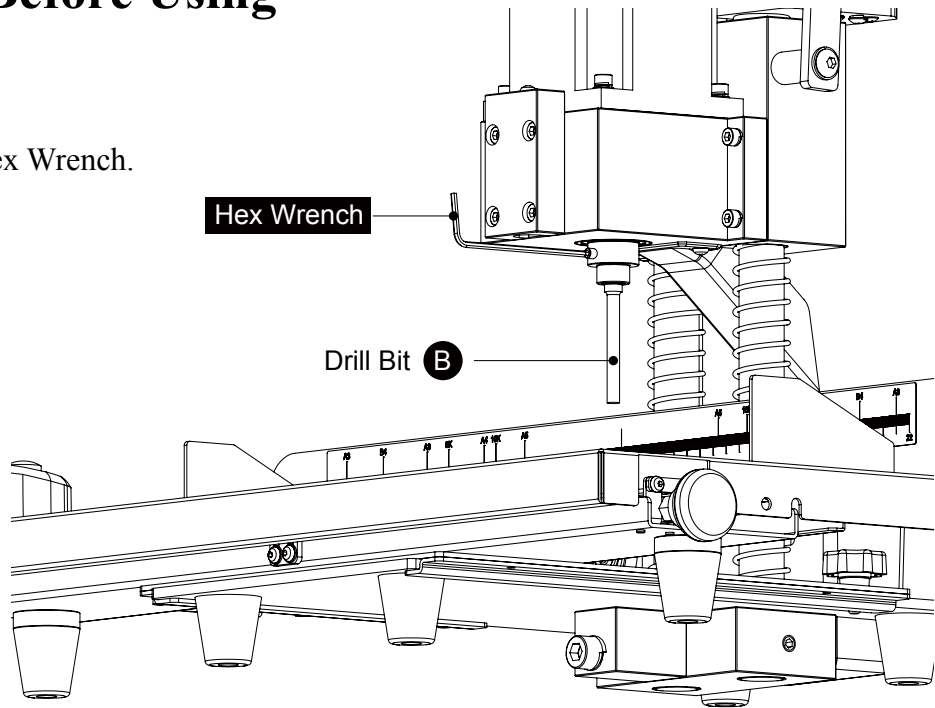
Please read these instructions carefully and keep them in a safe place for later reference.



## Preparation Step#1 Before Using

Purpose: Installation of the drill bit.

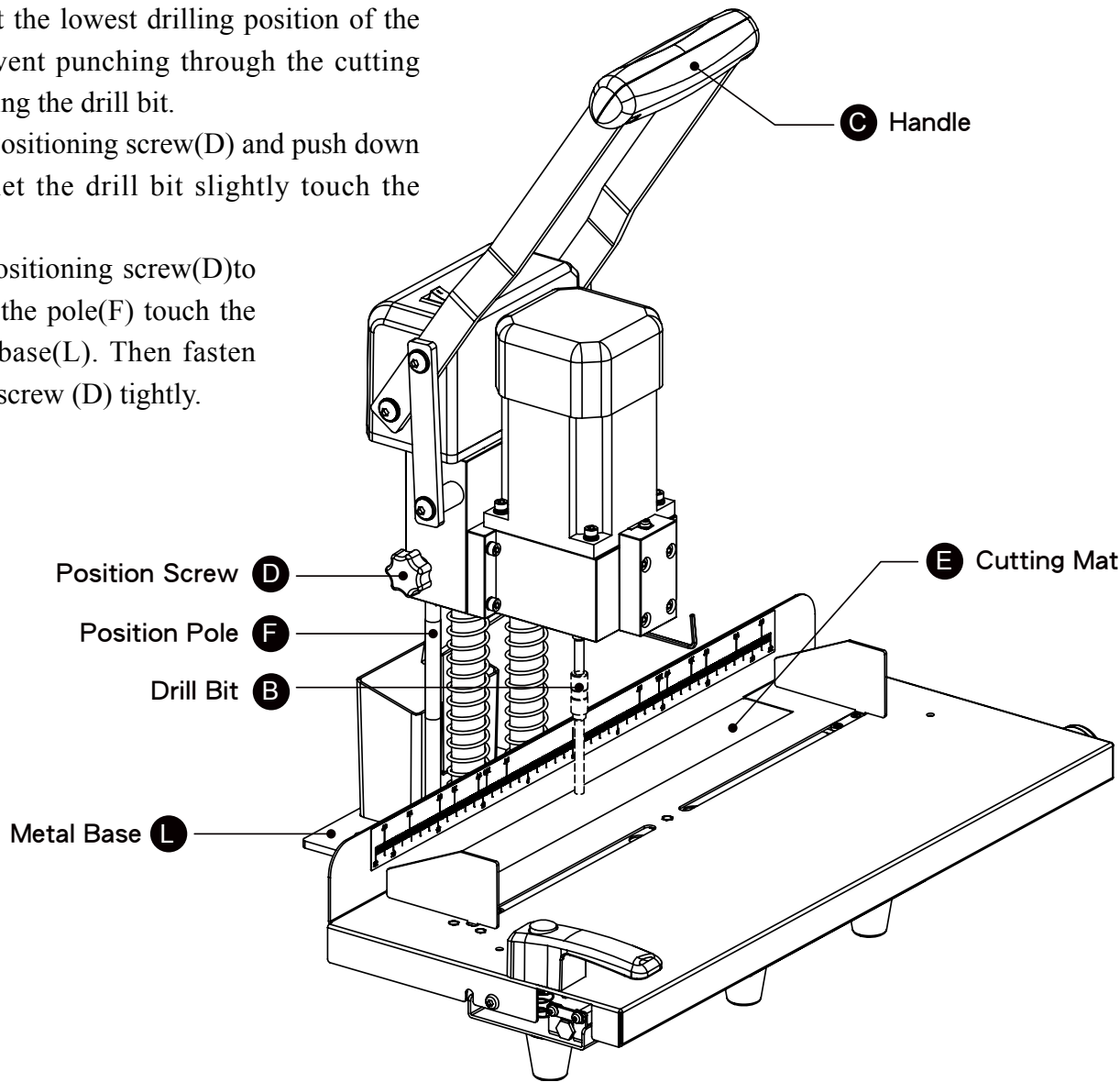
- 1. Turn off the power.
- 2. Fasten the drill bit by using the Hex Wrench.



## Preparation Step#2 Before Using

Purpose: Adjust the lowest drilling position of the drill bit to prevent punching through the cutting mat and damaging the drill bit.

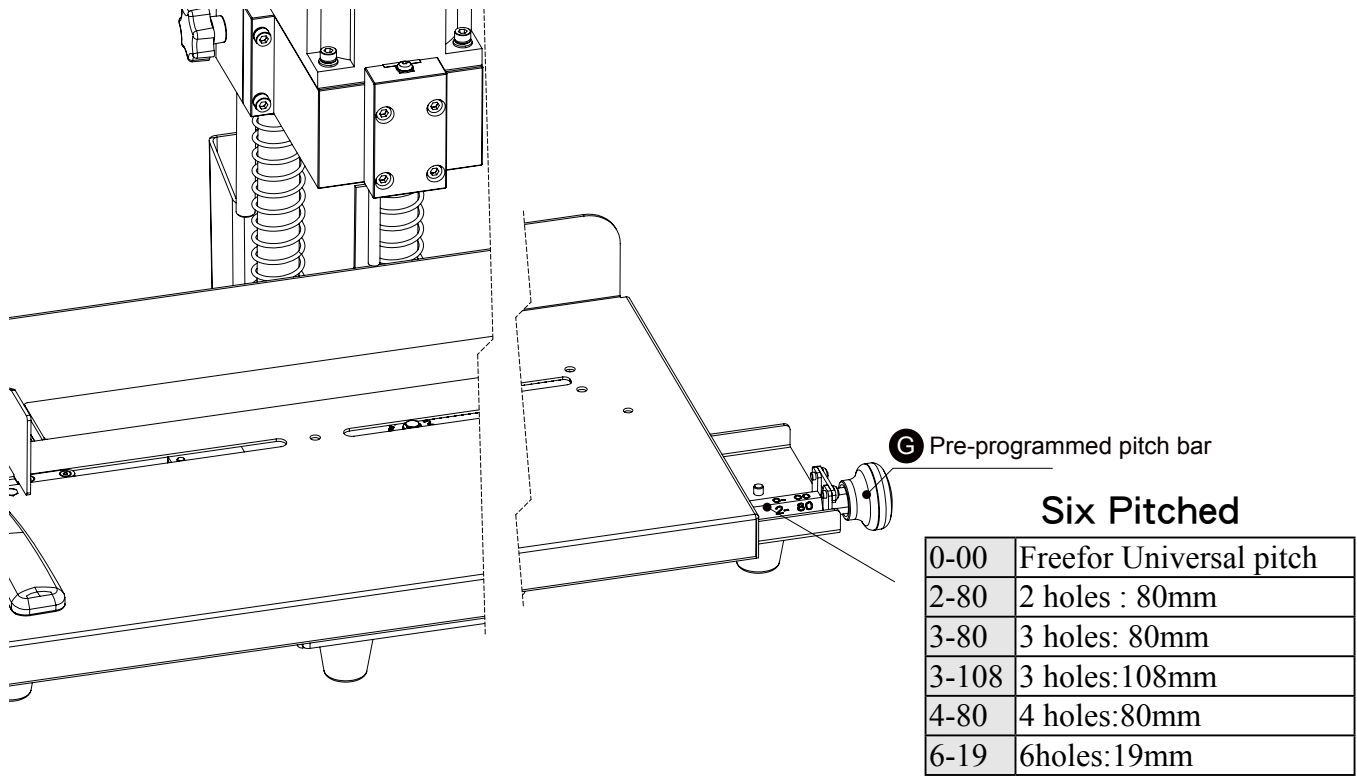
- 1. Release the Positioning screw(D) and push down the handle to let the drill bit slightly touch the cutting mat(E).
- 2. Adjust the positioning screw(D)to make sure that the pole(F) touch the surface of the base(L). Then fasten the positioning screw (D) tightly.



## Preparation Step#3 Before Using

Purpose: Selection of pitch assortment of pre-programmed pitch bar.

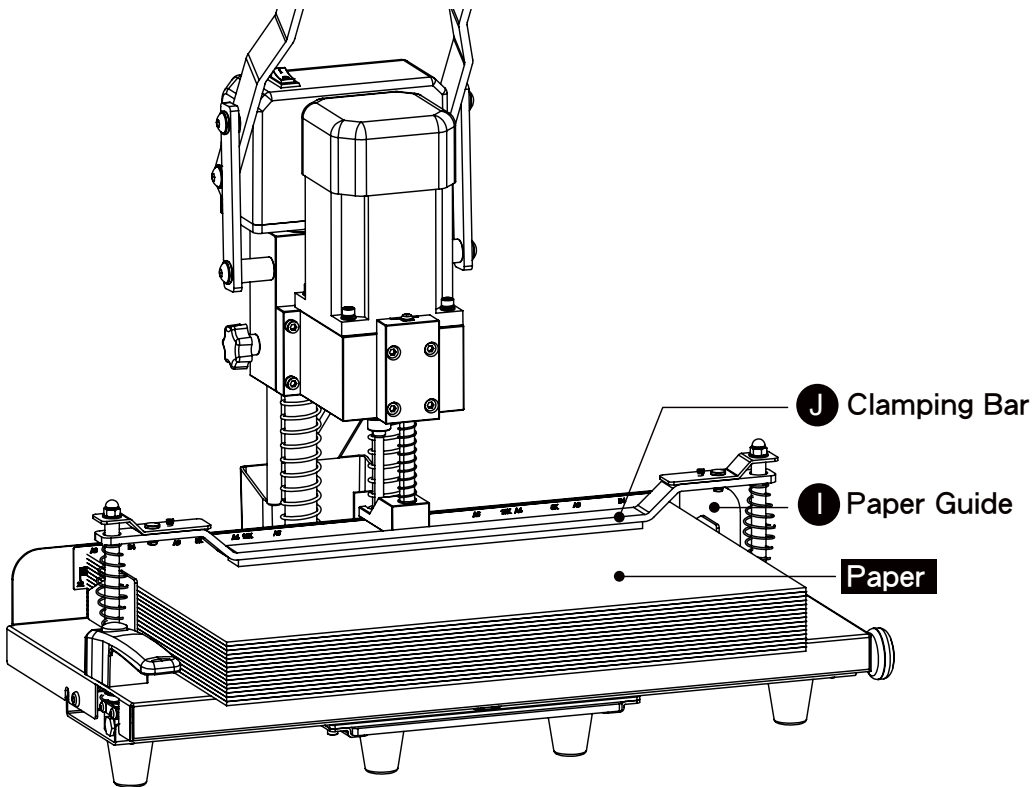
- 1. Rotating the pre-programmed pitch bar for. Six Pitched can be selected.



## Preparation Step#4 Before Using

Purpose: Place and clamp the paper stack

- 1. Insert the paper stack and slide the paper guides (I) to center the paper stack.
- 2. Push down the clamping bar (J) to have the paper stack clamped tightly.



## How to use the machine?

1. Make sure the above preparation steps have been done correctly.
2. Turn on the power.
3. Make sure the drilling bit is spinning.
4. Push down the handle until the drilling bit touches the cutting mat.
5. Return the handle to its original position.
6. Push the button on the positioning handle(H) to move to the next hole.
7. Repeat step#4 to 6 until all selected holes have been drilled.

## Troubleshooting:






### What to do when the fuse is burnt or difficult to drill the hole?

1. Turn off the power.
2. Dismount the drill bit to check if the drill bit hole is stuck or the drill bit is blunt.
3. Clean the drill bit hole and use the grinder tool to make the bit sharp.
4. Replace the fuse.

## Specifications:

ELECTRICAL POWER SUPPLY	220V/50/60Hz		DRILL HEAD DIAMETER	4.5.6.7.8 mm
POWER CONSUMPTION	200W		DRILL HEAD DIAMETER	430x240x50mm
DISTANCE BETWEEN TWO HOLE	0-0 3-80 4-80	2-80 3-108 6-19	MAX OF PAPER GUIDE	430(m/m)
CYCLE TIME FOR DRILLING	1~1.5 second		MACHINE DIMENSION	L390XW585XH640(mm)
CUTTING CAPACITY	500 sheets of 70g paper; 1~50mm height		MACHINE WEIGHT	23.5 kg
INSERTING DEPTH	5-35 mm			

## The standard spare parts and tools come with the machine:

	Whetstone x 1 PC		Hex Wrench x 1PC
	SCREW (M5×5) FOR LUCKING DRILL HEADX1 PC		Fuse x 1 PC
	Instruction manual x 1 PC		